

Garment bill of materials - your style

Cost per garment = quantity x (1 + wastage) x unit price. Record who quoted each price and whether it is approved.

Style		Season		Size range		Revision	
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#	Component	Specification	Placement	Supplier	Colour	Qty	Unit	Waste	Unit price	Cost
1										
2										
3										
4										
5										
6										
7										
8										
9										
10										
11										
12										
13										
14										

Materials per garment	
Cut, make and trim (factory quote)	
Packaging and other per unit	
Estimated cost per garment	

Garment bill of materials - worked example

Real BOM of a generated overshirt tech pack: components, specifications, placements and quantities unchanged. Supplier left blank; prices are illustrative, for the arithmetic only.

Style	Men's navy textured zip utility overshirt	Season	FW26	Size range	XS - XL, base M	Revision	v0, 2026-09-04
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#	Component	Specification	Placement	Supplier	Colour	Qty	Unit	Waste	Unit price	Cost
1	Outer shell fabric	Midweight textured woven outer shell, approx. 320-360 GSM, tonal navy, soft brushed hand, suitable for structured overshirt jacket	All exterior panels, collar, sleeves, pocket flaps and patch pockets		Navy	1.85	m	5%	\$9.50	\$18.45
2	Inner body facing / partial lining fabric	Lightweight woven fabric, approx. 95-120 GSM, tonal dark navy, smooth finish	Front interior facing and visible inside body panel		Navy	0.75	m	5%	\$3.20	\$2.52
3	Sleeve/hem reinforcement fusible	Lightweight woven fusible interfacing, black or charcoal, soft support	Front placket, collar, pocket flaps, hem facing areas		Navy	0.45	m	5%	\$1.80	\$0.85
4	Center front zipper	Exposed molded or metal-look zipper, dark gunmetal teeth with navy tape, separating, approx. 60-65 cm	Center front closure		Navy	1	pc	2%	\$1.40	\$1.43
5	Pocket flap buttons	Flat sew-through buttons, matte dark grey/black, 4-hole, approx. 18L-20L	Chest pocket flap closures		Navy	2	pc	2%	\$0.08	\$0.16
6	Interior snap fasteners	Hidden metal spring snaps, matte gunmetal, medium duty	Visible inner placket / internal layer closure		Navy	3	pc	2%	\$0.12	\$0.37
7	Sewing thread	Core-spun polyester thread, tex 27-40, tonal navy for assembly and topstitching	All major seams and visible topstitching		Navy	220	m	10%	\$0.004	\$0.97
8	Care/content label	Printed satin care label, white base with black print	Inside side seam or interior body seam			1	pc	2%	\$0.05	\$0.05
9	Main brand label	Woven brand label, tonal or contrast, soft hand	Inside back neck		Navy	1	pc	2%	\$0.18	\$0.18
10	Hang loop tape	Self-fabric or herringbone tape loop, navy	Inside back neck seam		Navy	1	pc	2%	\$0.03	\$0.03
11	Pocket bag reinforcement fabric	Lightweight woven reinforcement, navy, stable plain weave	Behind patch pocket attachment zones / internal support		Navy	0.2	m	5%	\$2.50	\$0.53
12	Polybag packaging	Clear recycled polybag with size sticker and suffocation warning	Final packing			1	pc	0%	\$0.06	\$0.06
13										
14										

Materials per garment	\$25.60
Cut, make and trim (factory quote)	\$7.50 (illustrative)
Packaging and other per unit	
Estimated cost per garment	\$33.10