

ADSTRONAUT AI

Classic Crewneck T-Shirt

REFERENCE TECH PACK

Generate a custom one for your own garment:

adstronaut.net/tech-pack-generator

Generated with Adstronaut AI - Free to share

STY_3DMR8U_260515_NLFD

Men's Regular Fit Crew Neck Jersey T-Shirt

Season: SS26

Vendor: Sample Factory

REFERENCE IMAGES

Size: M (XS - XL)

Category: Tops

Fabric: 100% cotton single jersey knit

v0

Page 1 of 13

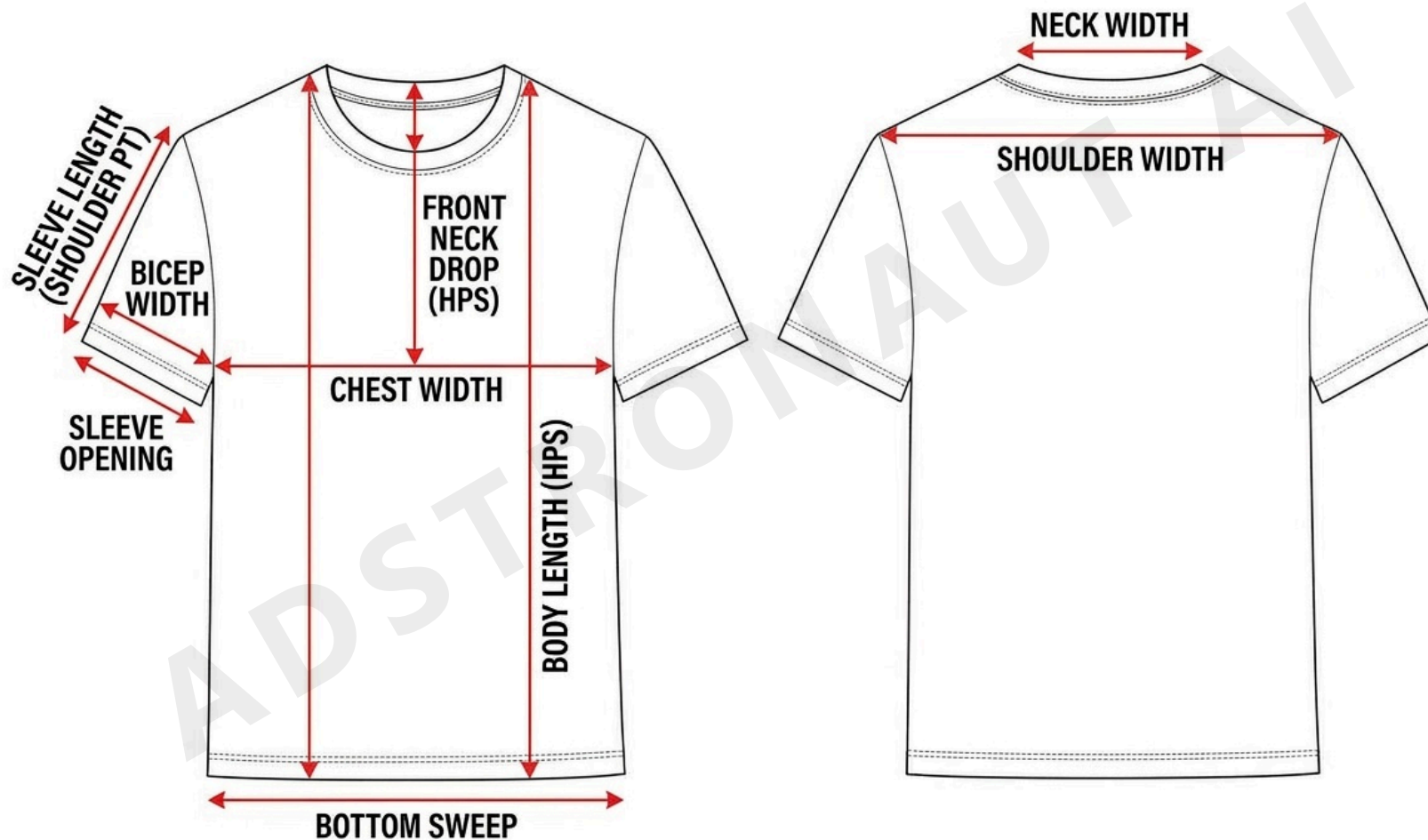
2026-05-15

Adstronaut AI

Email: info@adstronaut.biz



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STY_3DMR8U_260515_NLFD**Men's Regular Fit Crew Neck Jersey T-Shirt**

Season: SS26

Vendor: Sample Factory

SIZE GRADING CHART

Size: M (XS - XL)

Category: Tops

Fabric: 100% cotton single jersey knit

v0

Page 3 of 13

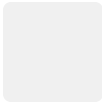
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POINT OF MEASURE	TOLERANCE	XS	S	M	L	XL
Body Length from HPS	±1.0	69.0	70.5	72	73.5	75.0
Chest Width (2.5 cm below armhole)	±1.0	49.0	51.0	53	55.0	57.0
Waist Width	±1.0	49.0	51.0	53	55.0	57.0
Bottom Sweep Width	±1.0	49.0	51.0	53	55.0	57.0
Shoulder Width (shoulder point to shoulder point)	±0.7	44.0	45.0	46	47.0	48.0
Across Chest (2.5 cm below armhole, front)	±0.7	36.0	37.0	38	39.0	40.0
Across Back (2.5 cm below armhole, back)	±0.7	38.0	39.0	40	41.0	42.0
Armhole Straight	±0.5	23.6	24.3	25	25.7	26.4
Sleeve Length from Shoulder Point	±0.7	20.4	21.2	22	22.8	23.6
Bicep Width (2.5 cm below armhole)	±0.5	19.5	20.5	21.5	22.5	23.5
Sleeve Opening Width	±0.5	16.6	17.3	18	18.7	19.4
Side Seam Length (underarm to bottom)	±0.7	45.0	46.0	47	48.0	49.0
Neck Width (seam to seam)	±0.3	16.5	17.0	17.5	18.0	18.5
Front Neck Drop from HPS	±0.3	7.9	8.2	8.5	8.8	9.1
Back Neck Drop from HPS	±0.3	2.1	2.3	2.5	2.7	2.9

Sample Size: M (highlighted) · cm · Continued on next page



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SIZE GRADING CHART (CONTINUED)

Size: M (XS - XL)

Category: Tops

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Page 4 of 13

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POINT OF MEASURE	TOLERANCE	XS	S	M	L	XL
Neck Rib Height	±0.2	1.8	2.0	2.2	2.4	2.6
Bottom Hem Height	±0.2	2.5	2.5	2.5	2.5	2.5
Sleeve Hem Height	±0.2	2.5	2.5	2.5	2.5	2.5

Sample Size: M (highlighted) · cm

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MATERIALS

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Page 5 of 13

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Main shell fabric

[Front body, back body, sleeves](#)

180 GSM 100% cotton single jersey knit, piece-dyed, soft handfeel, color PANTONE 19-3921 TCX / #1E2432



Neck rib

[Crew neckline band](#)

220 GSM 1x1 cotton rib knit, color matched to PANTONE 19-3921 TCX / #1E2432



Shoulder seam tape

[Inside shoulder seams, shoulder to shoulder stabilization](#)

Lightweight woven cotton twill or jersey binding tape, color matched dark navy



Main sewing thread

[All major seams and topstitching](#)

100% polyester core-spun sewing thread, ticket 120, color matched to PANTONE 19-3921 TCX / #1E2432



Coverstitch thread

[Sleeve hems and bottom hem](#)

Textured polyester thread, color matched to PANTONE 19-3921 TCX / #1E2432



Back neck label

[Inside back neck](#)

Brand label, woven damask or printed satin, size approx. 55 x 20 mm



Care and content label

[Inside left side seam](#)

Printed satin care label with fiber content and wash instructions, size approx. 65 x 35 mm folded



Size label

[Inside back neck below brand label](#)

Printed or woven size pip, color matched brand standard

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MATERIALS (CONTINUED)

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Page 6 of 13

2026-05-15

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Hangtag

[Retail attachment at neck label](#)

Paper hangtag with string fastener



Polybag

[Final packing](#)

Clear recycled PE polybag with suffocation warning print

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MATERIALS CALLOUT

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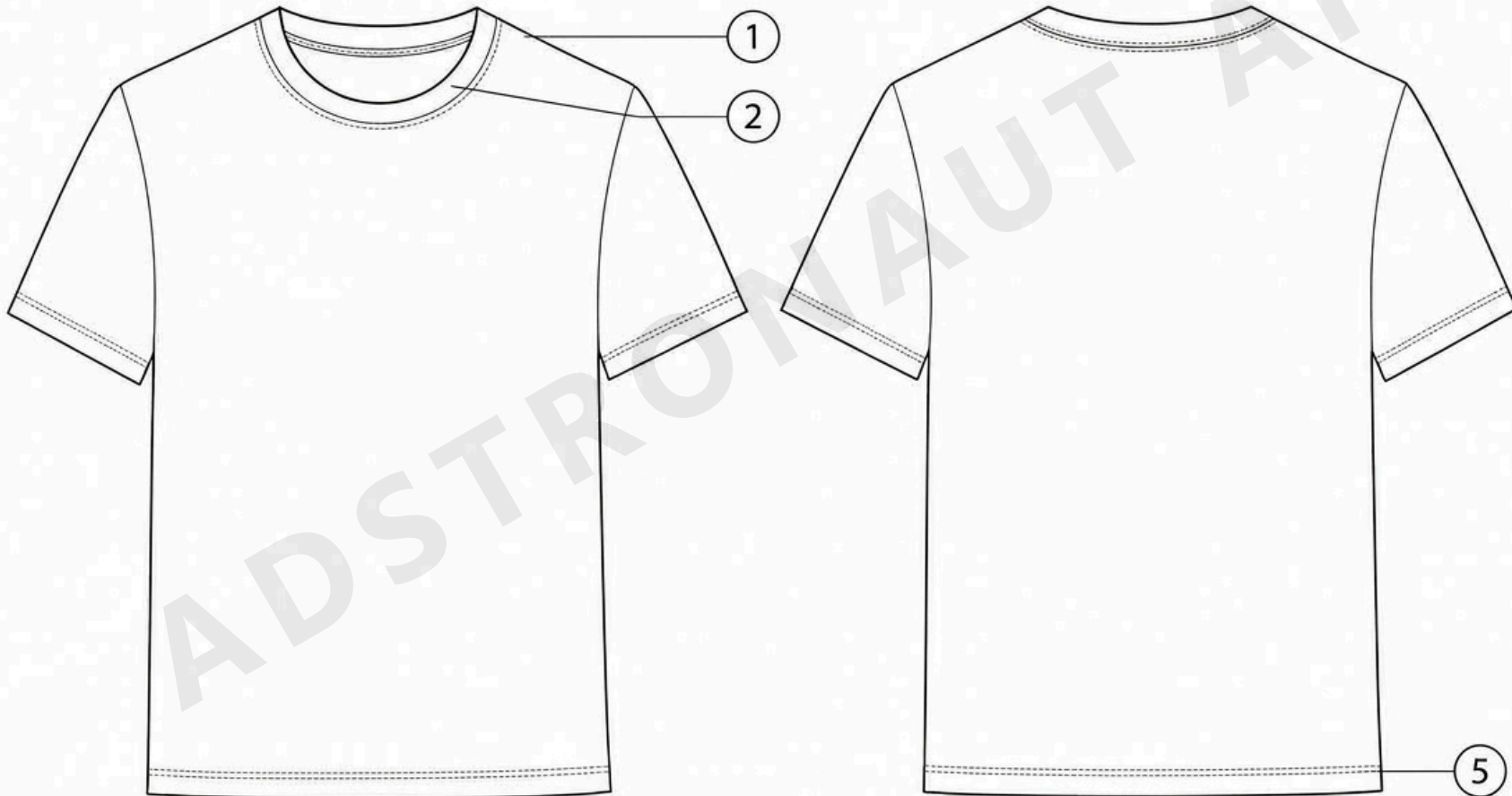
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Page 7 of 13

2026-05-15

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STY_3DMR8U_260515_NLFD**Men's Regular Fit Crew Neck Jersey T-Shirt**

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BILL OF MATERIALS

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Page 8 of 13

2026-05-15

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#	ITEM NAME	DESCRIPTION	PLACEMENT	QTY	UNIT
1	Main shell fabric	180 GSM 100% cotton single jersey knit, piece-dyed, soft handfeel, color PANTONE 19-3921 TCX / #1E2432	Front body, back body, sleeves	0.95	m
2	Neck rib	220 GSM 1x1 cotton rib knit, color matched to PANTONE 19-3921 TCX / #1E2432	Crew neckline band	0.08	m
3	Shoulder seam tape	Lightweight woven cotton twill or jersey binding tape, color matched dark navy	Inside shoulder seams, shoulder to shoulder stabilization	0.35	m
4	Main sewing thread	100% polyester core-spun sewing thread, ticket 120, color matched to PANTONE 19-3921 TCX / #1E2432	All major seams and topstitching	90	m
5	Coverstitch thread	Textured polyester thread, color matched to PANTONE 19-3921 TCX / #1E2432	Sleeve hems and bottom hem	35	m
6	Back neck label	Brand label, woven damask or printed satin, size approx. 55 x 20 mm	Inside back neck	1	pc
7	Care and content label	Printed satin care label with fiber content and wash instructions, size approx. 65 x 35 mm folded	Inside left side seam	1	pc
8	Size label	Printed or woven size pip, color matched brand standard	Inside back neck below brand label	1	pc
9	Hangtag	Paper hangtag with string fastener	Retail attachment at neck label	1	pc
10	Polybag	Clear recycled PE polybag with suffocation warning print	Final packing	1	pc

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SEWING DETAILS

Size: M (XS - XL)

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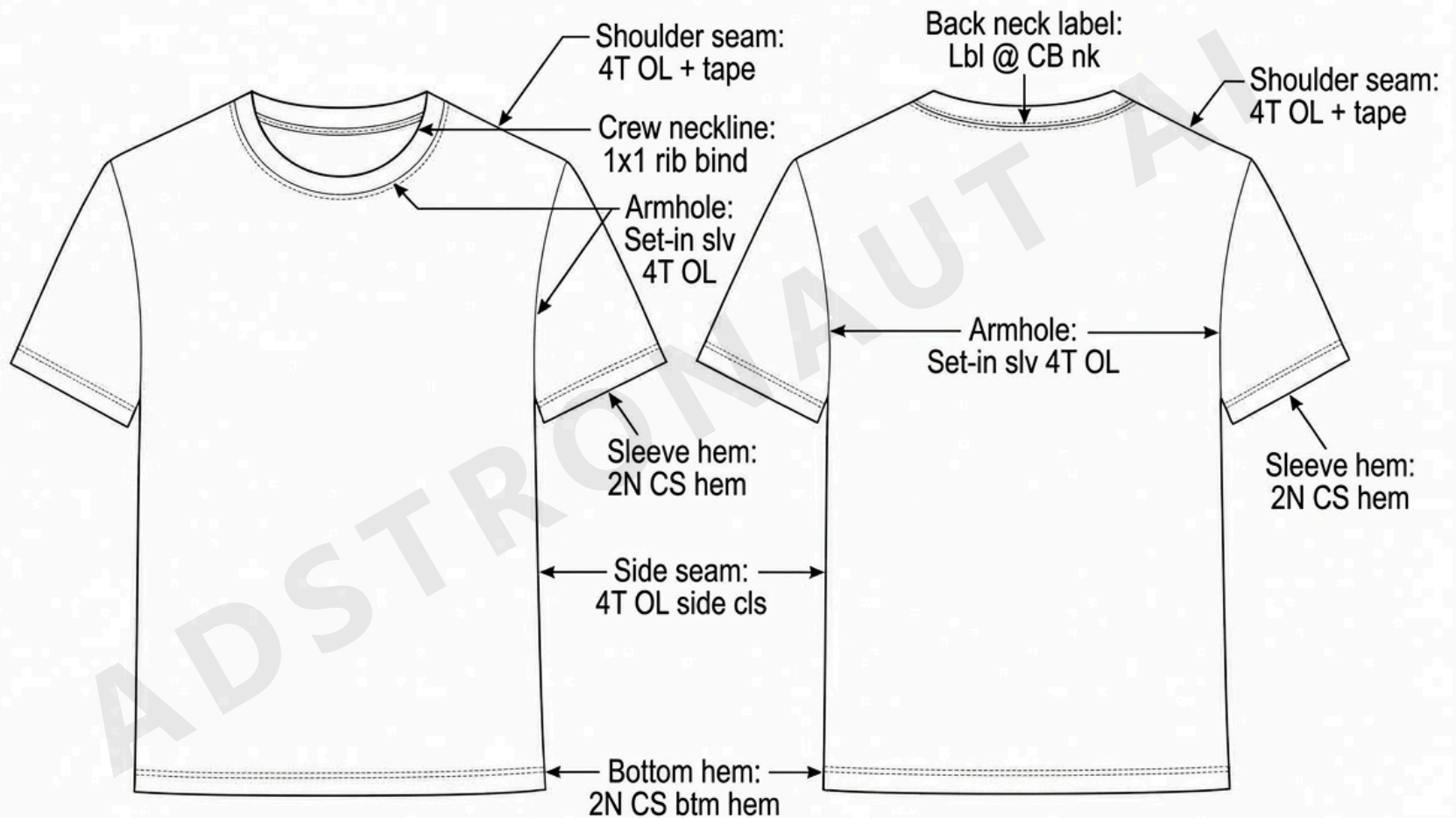
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Page 9 of 13

2026-05-15

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COLORWAYS & PANTONE

Size: M (XS - XL)

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Page 10 of 13

2026-05-15

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Pantone Color Palette

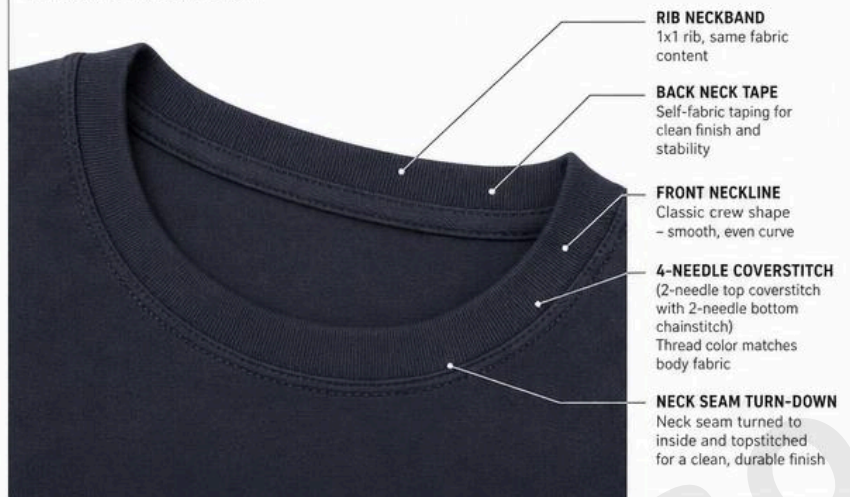


Main body, sleeves, neckband
PANTONE 19-3921 TCX
#1E2432



CONSTRUCTION DETAILS - MEN'S CREW NECK T-SHIRT

1. NECKBAND CONSTRUCTION



2. SHOULDER SEAM DETAIL



3. SLEEVE HEM DETAIL



4. BOTTOM HEM & SIDE SEAM DETAIL





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CONSTRUCTION GUIDE

Size: M (XS - XL) Category: Tops Fabric: 100% cotton single jersey knit

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Page 12 of 13
2026-05-15
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Garment Information

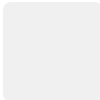
Type: Crew neck T-shirt Silhouette: Straight body, short sleeve, classic crew neck Construction: Cut-and-sew circular knit jersey

Construction & Trim Details

#	SECTION	DETAIL TYPE	DESCRIPTION
1	Neckline	Neckband attachment	Self-color 1x1 rib neckband joined into ring and attached to neckline with overlock; seam turned down and secured with narrow topstitch/coverstitch
2	Shoulder	Stabilization	Shoulder seams joined with 4-thread overlock and reinforced internally with shoulder-to-shoulder tape
3	Sleeve	Set-in sleeve	Sleeves closed and set into armholes with 4-thread overlock; smooth sleeve cap with regular fit proportion
4	Body side	Side seam assembly	Front and back joined at side seams using 4-thread overlock with balanced seam allowance
5	Sleeve hem	Hem finish	Sleeve openings turned up and finished with 2-needle coverstitch
6	Bottom hem	Hem finish	Bottom edge turned up and finished with 2-needle coverstitch; even narrow hem depth

Sewing Instructions

1. Join left and right shoulder seams with 4-thread overlock and apply shoulder-to-shoulder tape into seam.
2. Close neck rib into ring, quarter-mark, and attach evenly to neckline using 4-thread overlock.
3. Topstitch or coverstitch neck seam allowance down toward body for clean crew neck finish.
4. Prepare sleeves and set each sleeve into armhole with 4-thread overlock.
5. Close sleeve underarm and body side seams in one continuous 4-thread overlock operation if production method allows.
6. Turn sleeve hems to inside and secure with 2-needle coverstitch.
7. Turn bottom hem to inside and secure with 2-needle coverstitch.
8. Attach main label at back neck and care label into left side seam before final pressing.



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FIT LOG & REVISION HISTORY

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Page 14 of 13

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NOTES	DATE
Tech Pack v0 Generated <i>(locked)</i>	2026-05-15

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AI tools for fashion production

- Tech pack generation from a single garment photo
 - AI product photoshoots
 - Design variations and colorways
- Garment recoloring and fabric swap
 - Product view generation

adstronaut.net

Free to share. Built for makers.